



TITLE: Antioxidant capacity of cookies with non-modified and modified sugar beet fibers: chemometric and statistical analysis

AUTHORS: Dragana Šoronja-Simović, Nikola Maravić, Zita Šereš, Aleksandra Mišan, Biljana Pajin, Lidija Jevrić, Sanja Podunavac-Kuzmanović, Strahinja Kovačević

This article is provided by author(s) and FINS Repository in accordance with publisher policies.

The correct citation is available in the FINS Repository record for this article.

NOTICE: This is the author's version of a work that was accepted for publication *European Food Research and Technology*. Changes resulting from the publishing process, such as peer review, editing, corrections, structural formatting, and other quality control mechanisms may not be reflected in this document. Changes may have been made to this work since it was submitted for publication. A definitive version was subsequently published in *European Food Research and Technology*, Volume 243, Issue 2, February 2017, Pages 239–246. DOI: 10.1007/s00217-016-2739-4

This item is made available to you under the Creative Commons Attribution-NonCommercial-NoDerivative Works – CC BY-NC-ND 3.0 Serbia





Draft Manuscript for Review

Antioxidant capacity of cookies with non-modified and modified sugar beet fibres: chemometric and statistical analysis

Journal:	<i>European Food Research and Technology</i>
Manuscript ID	EFRT-15-1460
Manuscript Type:	Original paper
Date Submitted by the Author:	21-Oct-2015
Complete List of Authors:	Maravić, Nikola; University of Novi Sad, Faculty of Technology Šoronja Simović, Dragana ; University of Novi Sad Šereš, Zita ; University of Novi Sad Mišan, Aleksandra; Institute of Food Technology Pajin, Biljana; University of Novi Sad Jevrić, Lidija ; University of Novi Sad Podunavac-Kuzmanović, Sanja; University of Novi Sad Kovačević, Strahinja; University of Novi Sad
Keywords:	dietary fibre, modification, antioxidant activity, DPPH, chemometric analysis, sum of ranking differences

SCHOLARONE™
Manuscripts

**Antioxidant capacity of cookies with non-modified and modified sugar beet fibres:
chemometric and statistical analysis**

Nikola Maravić^{a,1}, Dragana Šoronja Simović^a, Zita Šereš^a, Aleksandra Mišan^b, Biljana Pajin^a, Lidija
R. Jevrić^a, Sanja O. Podunavac-Kuzmanović^a, Strahinja Z. Kovačević^a

^a University of Novi Sad, Faculty of Technology, Bul. cara Lazara 1, 21000 Novi Sad, Serbia

^b Institute of Food Technology, Bul. cara Lazara 1, 21000 Novi Sad, Serbia

Abstract

Recent studies have confirmed the possibility of an insoluble material to carry out a marked antioxidant activity by a solid-liquid interaction and in such way opened a new chapter for dietary fibre application in food industry as a functional unit with radical scavenging capacity. Therefore, this paper investigates the possibility of improving the antioxidant activity of cookies with addition of sugar beet fibres. The chemometric analysis was carried out on the experimentally obtained data of the antioxidant activity of the cookies with modified and non-modified sugar beet fibres compared to the cookies with commercially available dietary fibre (Fibrex[®]) produced in the Nordic Sugar A/S factory, Sweden. The hierarchical cluster analysis and sum of ranking differences were applied. The introduction of modified and non-modified sugar beet fibres in the cookies formulation showed promising results regarding the cookies EC₅₀ values decline compared to the control samples. Cookies

¹ Corresponding author. Address: Bul. cara Lazara 1, 21000 Novi Sad, Serbia; Tel.: +381 21 485 3685; E-mail address: maravic@tf.uns.ac.rs (N. Maravić)

1
2
3 with addition of modified sugar beet fibres showed best antioxidant activity in the first 4
4
5 weeks. Cookies with Fibrex[®] fibres exhibited highest antioxidant activity.
6
7

8
9
10
11 *Keywords: dietary fibre; modification; antioxidant activity; DPPH; chemometric analysis;*
12 *sum of ranking differences.*
13
14

15 16 17 18 19 **Introduction**

20
21 The requirements of the recommended daily intake of the dietary fibre encouraged the
22 wide research focusing on their extensive application in human nutrition [1]. Insufficient
23 dietary fibre intake has been associated with a variety of diseases such as obesity,
24 constipation, appendicitis, type 2 diabetes, diverticular disease, different cardiovascular
25 diseases and bowel cancer [2]. Therefore, a wide range of fibre sources are developed in order
26 to provide functional food with sufficient amount of fibre content [3], [4].
27
28
29
30
31
32
33

34
35
36 *The American Association of Cereals Chemists Expert Committee* defined dietary
37 fibre as an insoluble material formed by a cell wall polysaccharides, lignin and associated
38 substances resistant to hydrolysis by the digestive enzymes of humans [5]. The recent finding
39 regarding the possibility of an insoluble material to exert a marked antioxidant activity by a
40 solid-liquid interaction opened a new chapter in the physiological relevance of the food
41 insoluble material [6].
42
43
44
45
46
47
48

49 A variety of fibres from the plant sources have been used in a food products to
50 enhance the structure, color and aroma with a reduced energy of the final products [7].
51 Recently, sugar beet fibre has been introduced in the food technology as a fibre source [8].
52
53
54
55
56 The chemico-nutritional composition of the sugar beet pulp as a by-product of a sugar
57
58
59
60

1
2
3 refining industry suggests the possibility of use of sugar beet pulp as raw material for dietary
4
5 fibre production [9].
6

7
8 Previous investigations of the effect of sugar beet fibre addition on cookies quality
9
10 showed promising results regarding the particle size, colour and odour properties of the
11
12 cookies [10]. *Gyura et al.* [11] determined the physicochemical characteristics of sugar beet
13
14 fibres both untreated and treated with peroxide or sulphite ions. According to the results of
15
16 their research insoluble fibre content was in the range of 60-70% and antioxidant activity was
17
18 based on total phenolic content in the range of 272.94 GAE/g for non-treated fibres and 71.07
19
20 GAE/g for the fibres treated with peroxide or sulphite ions.
21

22
23 Ferulic, gentisic and *p*-coumaric acid have been identified and reported to be
24
25 predominant phenolic acids in the ethanolic extract of sugar beet pulp [12] and have proved
26
27 to be relatively potent antioxidants [13]. However, the results obtained by *Hęś et al.*[14]
28
29 suggest that processing conditions must be optimized to retain the health promoting
30
31 compounds in products in order to avoid oxidation of antioxidant, complexation with other
32
33 food compounds, enzymatic modification and transition from antioxidant to pro-oxidant.
34

35
36 Therefore, this research will investigate the possibility of introduction of modified
37
38 (MF) and non-modified (NMF) sugar beet fibres in the formulations of cookies to improve
39
40 their antioxidant activity and functional characteristics. The chemometric analysis was
41
42 carried out on the experimentally obtained data of the antioxidant activity of the cookies with
43
44 modified and non-modified sugar beet fibres compared to the cookies with commercially
45
46 available dietary fibre (Fibrex[®]) produced in the Nordic Sugar A/S factory, Sweden.
47
48
49
50

51 **Materials and methods**

52
53
54
55
56
57
58
59
60

1
2
3 The physicochemical properties of sugar beet pulp regarding protein, insoluble and
4 soluble fibre content were determined by *AOAC Official methods* [15]:
5
6

7 Determination of dry matter and minerals was carried out according to the specified
8 methods by *Reinefeld and Schneider* [16]. Non-modified sugar beet dietary fibres (particle
9 size <150µm) were produced under the laboratory conditions. Sugar beet pulp was extracted
10 with sulphurous acid at 75 °C and pH 5.7 during 60 minutes. Extracted sugar beet pulp was
11 pressed to remove the excess water, dried at 80 °C, grounded in a laboratory mill (type LM
12 3100, Falling Number, Perten Instruments, Sweden), and sieved through a laboratory sieve
13 (type SZ-1, ZBPP, Bydgoszoz, Poland) to obtain a fraction with the particle size less than 150
14 µm which was used for further analyses.
15
16
17
18
19
20
21
22
23
24

25 Modified sugar beet fibres were obtained after the treatment with hydrogen peroxide
26 solution up to blend concentration of 20 g/L H₂O₂ at pH 11 adjusted with 10 M NaOH.
27 Neutralisation was conducted using cHCl. Chlorine ions were removed using distilled water
28 until the negative reaction to Cl⁻ ions. Afterwards, excess water was pressed out and modified
29 fibres were dried at 80 °C. This modification was applied in the aim of improving hydration
30 characteristics of fiber and its sensory properties for bakery products [17], [18]. Grounding
31 and sieving of dried modified fibres was conducted using the same procedure as it is
32 described above for NMF.
33
34
35
36
37
38
39
40
41
42

43 Control samples of the cookies without sugar beet fibre were produced according to
44 the formulation presented in Table 1. For the preparation of cookies with MF, NMF and
45 Fibrex[®] fibres 7%, 9% and 11% of wheat flour (T-500) was replaced with the corresponding
46 fibre source. A low speed laboratory mixer (60min⁻¹) was used for preparation of wheat flour,
47 powdered sugar and vegetable fat mixture. The mixture was kneaded after the addition of
48 other components (previously dissolved in water) for 15min. The formed dough rested at 20
49 °C and manually shaped in the appropriate form. The circular form cookies were baked in an
50
51
52
53
54
55
56
57
58
59
60

1
2
3 air oven at 230 ± 2 °C for 15 min. Prior to analysis samples were cooled down to room
4
5 temperature.
6
7
8

9
10 (Please insert Table 1 here)
11
12

13
14 Sample cookies containing 0, 7, 9 and 11% of sugar beet dietary fibres are pulverized
15 and the corresponding sample mass (10 g) was added in a vial. In each vial 40 ml of methanol
16 was added and the extraction is carried out at room temperature for 2 min with vigorous
17 agitation (60 o/min). Filter paper (Whatman, Grade 4 Chr, UK) was used for the separation of
18 the extract. The separation procedure was repeated with 100 mL of solvent two times and
19 extraction solutions were combined and dried in vacuum-evaporator. The dried extract was
20 resolved in 96% ethanol to obtain 10 mL volume. The extract obtained by this procedure was
21 used for further investigation of antioxidant activity.
22
23
24
25
26
27
28
29
30
31

32 The antioxidant activity of cookies with sugar beet fibres is determined using the
33 DPPH radical scavenging method. *Hatano et al.* [19] method was used to estimate the content
34 of 1,1-diphenyl-2-picrylhydrazyl (DPPH·) radicals in the examined extracts. The
35 concentration of the DPPH solution which was used in the assay was 90 µM (22.5 mL 0.4
36 mmol/L DPPH solution (0.01577 g DPPH· in 100 mL methanol) was diluted with 95%
37 methanol to 100 mL). The examined extracts of different concentrations (10, 15, 20 and 25
38 mg/mL) were added into the DPPH solution diluted in methanol. The DPPH solution (90
39 µM) was prepared by diluting 1.0 mL of the DPPH· solution (90 µM) in 2.9 mL methanol.
40
41 The change in the absorption after 60 minutes at 517nm was measured using Jenway, 6405
42 UV/V and compared to the absorption of the blank sample (without extract). EC₅₀ value
43 (mg/mL) was defined as the concentration of an antioxidant extract which was required to
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

1
2
3 quench 50% of the initial DPPH· under the experimental conditions given. It was obtained by
4
5 interpolation from linear regression analysis. BHT and α -tocopherol were used as control.
6

7
8 In the present paper, hierarchical cluster analysis (HCA) and sum of ranking
9
10 differences (SRD) were applied. The purpose of these chemometric methods was to detect
11
12 similarities or dissimilarities among the analysed samples based on their antioxidant activity
13
14 (EC_{50}) measured during six weeks.
15

16
17 HCA is a simple method used for dividing a large group of object into smaller groups
18
19 (clusters) so that similar objects are placed in the same cluster. It searches for objects which
20
21 are closest to each other in the space of the analysed variables. The clusters are not known
22
23 before the mathematical analysis and no assumptions are made about the distribution of the
24
25 variables [20]. The distance between two objects is usually defined as Euclidean distance (d):
26
27

$$d = ((x_1 - y_1)^2 + (x_2 - y_2)^2 + \dots + (x_n - y_n)^2)^{\frac{1}{2}} \quad (1)$$

28
29 where x_n and y_n are the coordinates of the points in n -dimensional space. There are many
30
31 methods for cluster formation. The most used are Ward's and single linkage methods [21].
32
33 The graphical result of HCA is called a dendrogram. It presents the successive stages of
34
35 clustering of objects. Degree of similarity or dissimilarity among the objects can be
36
37 determined on the basis of vertical axis of dendrogram. HCA is widely applied method for
38
39 data analysis in microbiology, analytical chemistry, food engineering [22], etc.
40
41
42
43
44
45
46
47

48
49 SRD is a relatively new chemometric method for ranking of objects (mathematical
50
51 models, samples, compounds, etc.) with regard to reference (ideal) ranking or so-called
52
53 "golden standard". Row average, minimum or maximum row values or experimental values
54
55 can be set as a reference ranking, depending on the purpose of the analysis. The closer is the
56
57 SRD value of a model to zero, the better is the model (the ideal model has $SRD = 0$, since in
58
59
60

1
2
3 that case it has the same ranking as the “golden standard”). SRD corresponds to the principle
4 of parsimony and it is an easy tool for evaluation of the models, methods or samples [23]. If
5 two or more samples have similar SRD values, they are similar according to the analysed
6 variables (close proximity means close similarity). Therefore, the SRD method can be applied
7 for groupings of samples or it can be considered as dissimilarity measure. The SRD analysis
8 is validated by comparison of ranks by random numbers (CRRN procedure), which is a kind
9 of simulation test. CRRN procedure requires the determination of the theoretical distribution
10 function of SRD values corresponding to the number of n objects consisted of random
11 numbers. Recursive algorithm is applied for calculation of theoretical distribution function if
12 $n < 14$, while the normal distribution is used to approximate the theoretical (random) SRD
13 distribution function for large number of objects ($n > 13$) [24].

14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

HCA was carried out by NCSS 2007 and Statistica v.10.0 software. SRD analysis was conducted by using Microsoft Excel 2013 program.

Results and discussion

The physicochemical properties of sugar beet fibres used in cookies preparation are presented in Table 2. Previous studies have shown that physicochemical properties of dietary fibres depend on both processing steps and raw material properties [25]. Results indicate that the ratio of soluble/insoluble fibre is increasing after the modification of sugar beet fibres since the applied treatment of sugar beet fibres resulted in conversion of insoluble protopectin to water soluble pectin and insoluble cellulose and hemicellulose [26].

(Please insert Table 2 here)

1
2
3 The influence of presented physicochemical changes of sugar beet fibres on the
4 cookies' antioxidant activity is evaluated using chemometric analysis of measured EC_{50}
5 values.
6
7
8
9

10 11 12 *Statistical and chemometric analysis*

13
14
15
16 The complete chemometric analysis was based on the data matrix shown in Table 3.
17 This table shows the EC_{50} values, measured during six weeks, of the samples with different
18 quantities of non-modified fibres (7%, 9% and 11%), Fibrex[®] fibres (7%, 9% and 11%) and
19 modified fibres (7%, 9% and 11%).
20
21
22
23
24
25
26

27 (Please insert Table 3 here)

28
29
30
31
32 In the first step of the chemometric analysis, the box-whisker plot (Fig. 1) was formed
33 on the basis of the data given in Table 3. As it can be seen from the presented plot, some
34 similarities among the analysed samples can be observed, for example similarity among the
35 control samples including MF-7% sample. Also, the similarities among F and NMF samples
36 can be assumed. However, these assumptions are made just on the simple visual comparison
37 of the ranges of EC_{50} values of the samples, and the application of reliable chemometric
38 (statistical) approach is needed. In this study, this refers to HCA and SRD methods.
39
40
41
42
43
44
45
46
47
48
49

50 (Please insert Fig. 1 here)

51
52 **Fig. 1** Box-whisker plot of EC_{50} values of the analysed samples
53
54
55
56
57
58
59
60

1
2
3 The applied HCA, based on Ward's clustering method and Euclidean distances,
4
5 resulted in two main clusters, as it can be noticed on the dendrogram in Fig. 2. The cluster 2
6
7 contains only the control samples, indicating significant differences between control and
8
9 other samples.
10

11
12
13
14 (Please insert Fig. 2 here)

15
16 **Fig. 2** The dendrogram as a result of HCA based on Ward's clustering method and Euclidean
17
18 distances
19

20
21
22
23 The samples in cluster 1 are grouped so the samples with Fibrex[®] fibres are
24
25 significantly separated from the others. However, regarding the samples with non-modified
26
27 and modified fibres, it can be seen that the sample with 11% modified fibres (MF-11%)
28
29 belongs to the cluster which contains the samples with non-modified fibres. This indicates
30
31 their similarity regarding the EC₅₀ values. Their similarity can be mostly attributed to the
32
33 amount of fibre in the sample (11%) which is not completely modified by this method of
34
35 fibre modification due to its amount. The rest of the samples with modified fibres (MF-7%
36
37 and MF-9%) formed the separate cluster.
38
39

40
41 The results of HCA based on single linkage method and Euclidean distances are
42
43 shown in a form of double dendrogram, given in Fig. 3. The grouping of the samples is
44
45 completely the same as in the case of the application of Ward's method, however this
46
47 dendrogram is very informative since it shows the similarities of the changes of EC₅₀ values
48
49 during six weeks.
50

51
52
53
54 (Please insert Fig. 3 here)

Fig. 3 The double dendrogram as a result of HCA based on single linkage method and Euclidean distances

Based on the colour of the field in double dendrogram, the similarity between two observed objects in the variable space can be revealed. Generally, the most similar EC_{50} values are the values measured in 2nd and 3rd week. The EC_{50} values measured in 1st week significantly differed from the others. Particularly, it can be seen that F-samples mostly differed from the others in 3rd week. These samples had the lowest EC_{50} values in 3rd week. The highest EC_{50} values of the control samples can be observed in 1st week, and the lowest EC_{50} values in 3rd week. The highest difference between control samples and the other samples is expressed in 1st week. After six weeks it can be seen that the antioxidant activity of the samples MF-7% and MF-9% differed mostly from the antioxidant activity of the other samples. The antioxidant activity of the other samples is similar after six weeks.

In the next step of the chemometric analysis, the SRD analysis was carried out. The new graphical result is shown in Fig. 4. The ranking analysis of the samples was based on the reference ranking defined by minimum row values. Therefore, the results indicate that the samples with generally lowest EC_{50} values are F-9%, F-7% and F-11%. These samples are the closest to the reference ranking. The samples MF-7% and MF-11% have the highest distance from the reference ranking. These samples generally have the highest EC_{50} values.

The SRD analysis indicates the groupings of the samples, as well. First group contains the F-samples, the second group are the control samples and NMF-9% sample, the third group contains NMF-7%, NMF-11% and MF-9% samples, while the samples MF-7% and MF-11% belong to the fourth group. The grouping of the samples achieved by the SRD analysis is similar to the groupings obtained by HCA. The similarity refers to grouping of F-

1
2
3 samples and, particularly, control samples. The groupings are not completely the same, since
4
5 the SRD and HCA methods are essentially different approaches.
6
7
8

9
10 (Please insert Fig. 4 here)

11 **Fig. 4** The graphical result of SRD-CRRN analysis of EC_{50} values of the analysed samples
12 (The statistical characteristics of theoretical distribution function are the following: first
13
14 icosaille (5%), $XX1 = 8$; first quartile, $Q1 = 14$; median, $Med = 16$; last quartile, $Q3 = 18$; last
15
16 icosaille (95%), $XX19 = 24$)
17
18
19
20
21
22

23 On the basis of the presented chemometric results, considering EC_{50} values, it can be
24
25 concluded that the control samples and samples with Fibrex[®] fibres significantly differ from
26
27 the others and mutually. The results indicate that there is no strict difference between the
28
29 samples with modified and non-modified fibres.
30
31
32
33

34 **Conclusion**

35
36
37
38 Regarding the EC_{50} results during six weeks it can be concluded that introduction of
39
40 NMF and Fibrex[®] fibres in the formulation of the cookies can improve their antioxidant
41
42 activity and functional characteristics in the long term effect. However, MF proved to have
43
44 50-70% higher antioxidant activity in the four week period after the formulation of the
45
46 cookies. Therefore, MF should be used for improving antioxidant activity and hydration
47
48 characteristics of short term bakery products which are intended to be used in the first four
49
50 weeks. Cookies with Fibrex[®] fibres had 20% and 40% higher antioxidant activity than
51
52 cookies with NMF and MF, respectively.
53
54
55
56
57
58
59
60

Acknowledgements

The authors acknowledge the financial support of Ministry of Science and Technological Development of the Republic of Serbia.

Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

Compliance with Ethics Requirements No human participants and animals were involved.

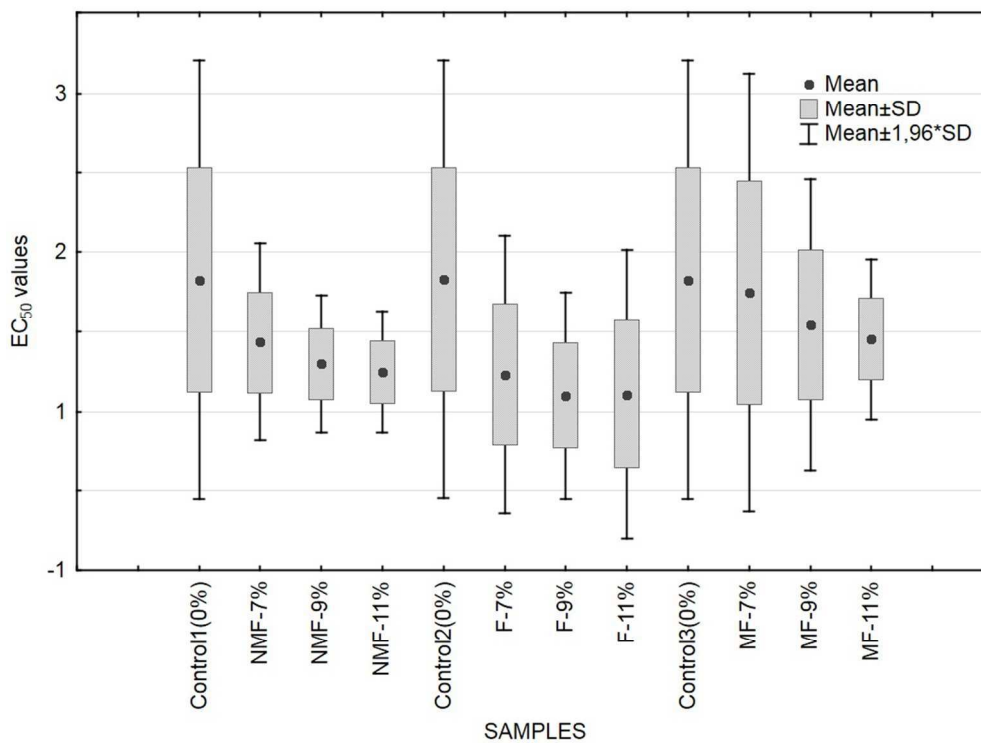
References

1. Asp, N.-G. (2004). Dietary fibers bio-active carbohydrates for food and feed. Wageningen Academic Publisher, The Netherlands
2. Slavin, J. (2003). Impact of the proposed definition of dietary fiber on nutrient databases. *J Food Compos Anal*, 16(3), 287-291.
3. Kritchevsky, D. (2001). Dietary fiber in health and disease. In B. V. McCleary & L. Prosky (Eds.), *Advanced dietary fiber technology* (pp. 149-161). Oxford: Blackwell Science.
4. McKEE, L., & Latner, T. A. (2000). Underutilized sources of dietary fiber: A review. *Plant Food Hum Nutr*, 55(4), 285-304.
5. DeVries, J. W. (2003). On defining dietary fibre. *Proceedings of the Nutrition Society*, 62, 37-43

- 1
2
3 6. Serpen, A., Capuano, E., Fogliano, V., & Gökmen, V. (2007). A new procedure to
4
5 measure the antioxidant activity of insoluble food components. *J Agr Food Chem*,
6
7 55(19), 7676-7681.
8
9
- 10 7. Laurikainen, T., Harkonen, H., Autio, K., & Poutanen, K. (1998). Effects of enzymes
11
12 in fiber-enriched baking. *J Sci Food Agr*, 76, 239-249.
13
14
- 15 8. Vural, H., Javidipour, I., & Ozbas, O. O. (2004). Effects of interesterified vegetable
16
17 oils and sugar beet fiber on the quality of frankfurters. *Meat Sci*, 67(1), 65-72.
18
19
- 20 9. Ang, J. F., Crosby, G. A. (2003). A new look at sugar beet fiber. *Cereal Foods World*,
21
22 48(5), 238-243.
23
24
- 25 10. Köksel, H.; Özboy, O. (1999): Effects of sugar beet fiber on cookie quality.
26
27 *Zuckerind.* 124, 542–544
28
29
- 30 11. Gyura, J., Šereš, Z., Sakač, M., & Mišan, A. (2009). Physico-chemical characteristics
31
32 of filler additives from sugar beet for application in the production of bread and
33
34 cookies. *Sugar Industry/Zuckerindustrie*, 134(9), 593-600.
35
36
- 37 12. Sakač, M., Gyura, J., Mišan, A., Šereš, Z., Pajin, B., van der Kamp, J. W., ... &
38
39 Topping, D. L. (2010). Antioxidant properties of cookies supplemented with sugar
40
41 beet dietary fibre. *Dietary Fibre: New Frontiers for Food and Health*, 441.
42
43
44
- 45 13. Brand-Williams, W., Cuvelier, M. E., & Berset, C. L. W. T. (1995). Use of a free
46
47 radical method to evaluate antioxidant activity. *LWT-Food Sci Technol*, 28(1), 25-30.
48
49
- 50 14. Hęś, M., Dzedzic, K., Górecka, D., Drożdżyńska, A., & Gujska, E. (2014). Effect of
51
52 boiling in water of barley and buckwheat groats on the antioxidant properties and
53
54 dietary fiber composition. *Plant Food Hum Nutr*, 69(3), 276-282.
55
56
57
58
59
60

- 1
2
3 15. AOAC International. (2005). Official methods of analysis of AOAC International.
4
5 AOAC International.
6
7
- 8 16. Reinefeld, E., & Schneider, F. (1983). Analytische Betriebskontrolle der
9
10 Zuckerindustrie. Berlin: Verlag Dr. Albert Bartens (A 5.2. pp. 67–68, B 1.5.1. pp. 2–
11
12 3).
13
- 14
15 17. Gould, J.M. (1989). Alkaline peroxide treatment of agricultural byproducts. US patent
16
17 no. 4,806,475
18
- 19
20 18. Gould, J.M. (1987). Alkaline peroxide treatment of non-woody lignocelluloses. US
21
22 patent no. 4,649,113
23
- 24
25 19. Hatano, T., Kagawa, H., Yasuhara, T., & Okuda, T. (1988). Two new flavonoids and
26
27 other constituents in licorice root: Their relative astringency and radical scavenging
28
29 effects. *Chemical and Pharmaceutical Bulletin*, 36, 2090-2097.
30
31
- 32
33 20. Brereton, R. G., (2003). *Chemometrics: Data analysis for the laboratory and chemical*
34
35 *plant*, Chichester: John Wiley & Sons Ltd.
36
37
- 38
39 21. Miller, J. N., and Miller, J. C. (2010). *Statistics and Chemometrics for Analytical*
40
41 *Chemistry*, 6th edition, Harlow: Pearson Education Limited.
42
43
- 44 22. Malbaša, R., Jevrić, L. R., Lončar, E. S., Vitas, J., Podunavac-Kuzmanović, S. O.,
45
46 Milanović, S., and Kovačević, S. Z., (2014). Chemometric approach to texture profile
47
48 analysis of kombucha fermented milk products. *J Food Sci Technol*, DOI:
49
50 10.1007/s1317-014-1648-4
51
52
53
54
55
56
57
58
59
60

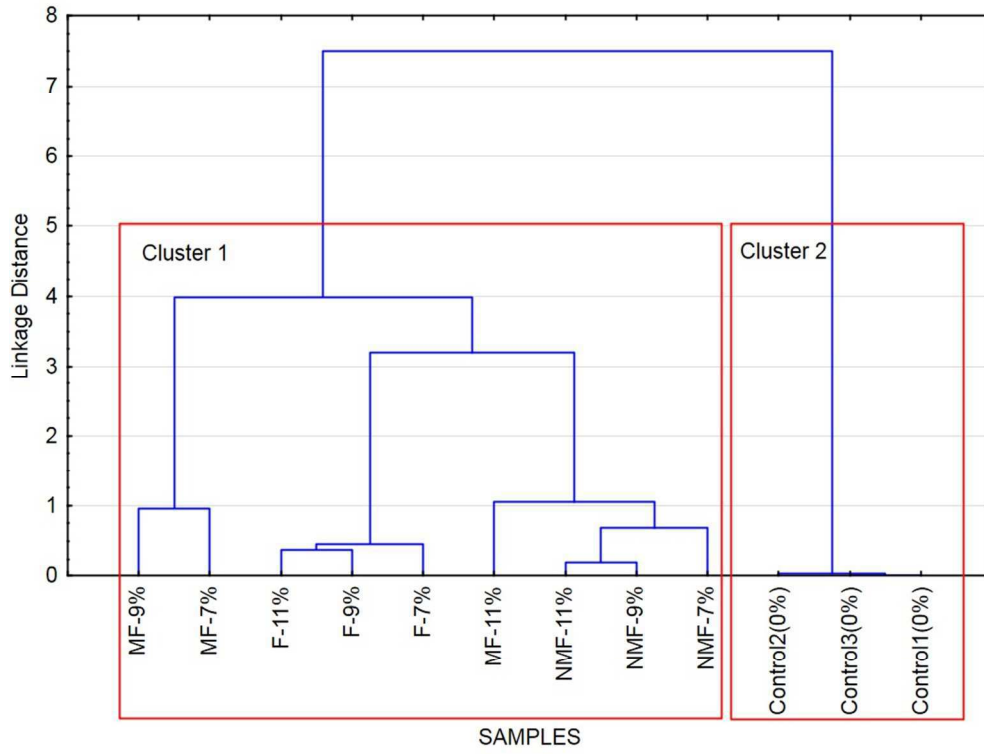
- 1
2
3 23. Héberger, K., and Kollár-Hunek, K., (2011). Sum of ranking differences for method
4 discrimination and its validation: comparison of ranks with random numbers. *J*
5 *Chemometr*, 25, 151-158.
6
7
8
9
10 24. Héberger, K., (2010). Sum of ranking differences compares methods or models fairly.
11 *Trends in Analytical Chemistry*, 29 (1), 101-109.
12
13
14
15 25. Grigelmo-Miguel, N., & Martín-Belloso, O. (1999). Comparison of dietary fibre from
16 by-products of processing fruits and greens and from cereals. *LWT-Food Sci Technol*,
17 32(8), 503-508.
18
19
20
21
22
23 26. Sakamoto, T., & Sakai, T. (1994). Protopectinase-T: a rhamnogalacturonase able to
24 solubilize protopectin from sugar beet. *Carbohydrate research*, 259(1), 77-91.
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60



280x211mm (96 x 96 DPI)

Review

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

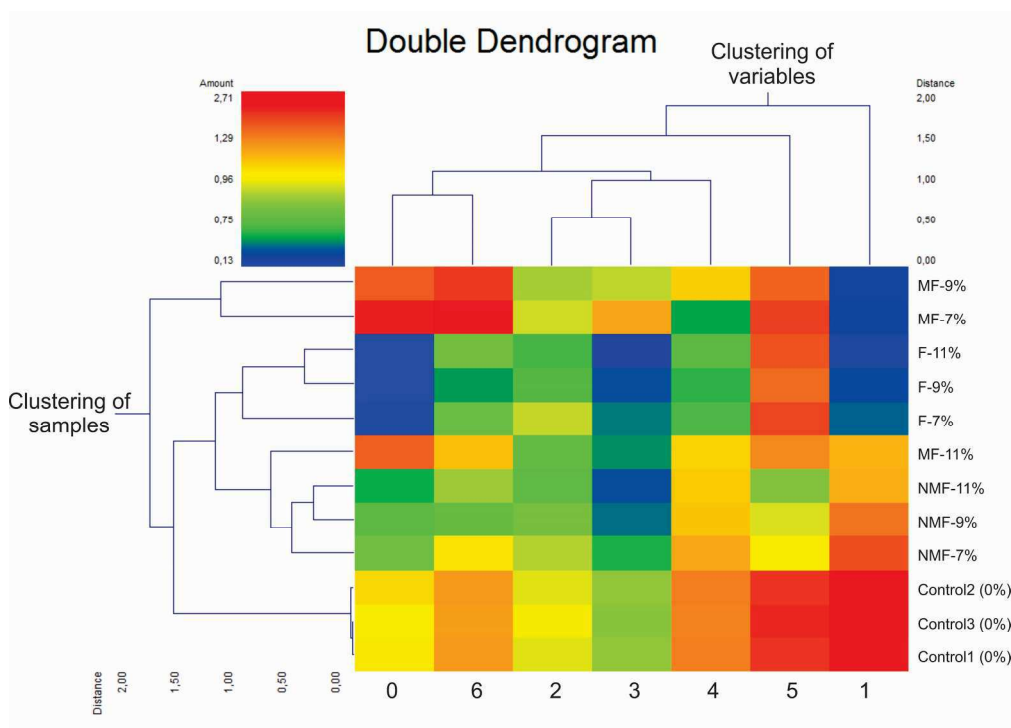


280x211mm (96 x 96 DPI)

Review

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

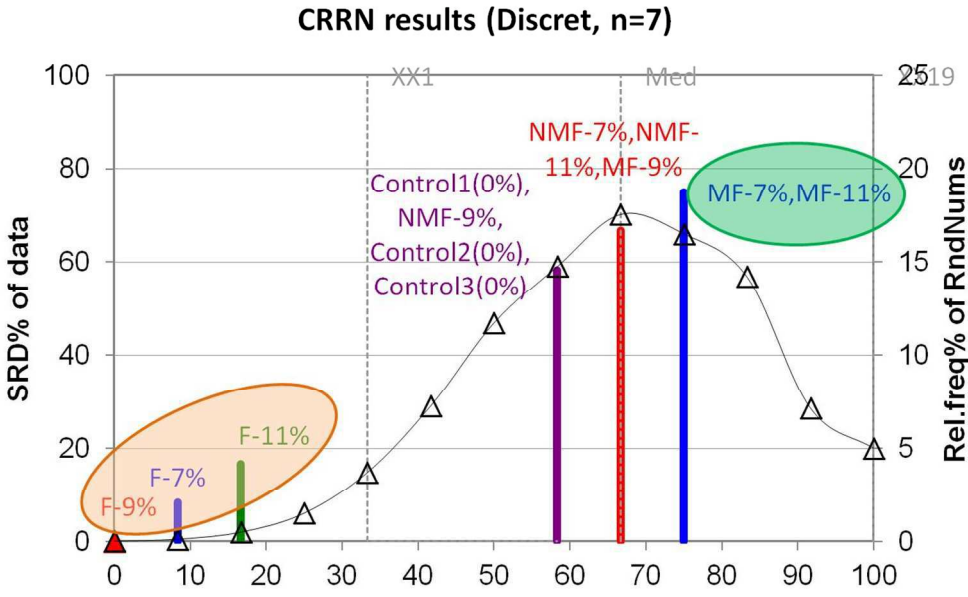
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60



101x73mm (600 x 600 DPI)

Review

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60



289x173mm (120 x 120 DPI)

Table 1. Basic formula for control cookies (without sugar beet fibre)

Components	%(w/w)
Wheat flour T-500	56.97
Powdered sugar	19.94
Salt	0.31
Vegetable fat	11.97
NaHCO ₃	0.17
NH ₄ HCO ₃	0.11
H ₂ O	10.53

Table 2. Physicochemical composition of NMF, Fibrex[®], MF

	NMF [*]	Fibrex ^{®*}	MF [*]
Proteins (%)	12.07	9.36	11.92
Minerals (%)	3.33	4	3.53
Total dietary fibre (%)	75	78.40	74.63
Insoluble dietary fibre (%)	61.11	64.29	57.70
Soluble dietary fibre (%)	13.89	14.11	16.93
Soluble/insoluble fibre ratio	0.23	0.22	0.29

* All values were calculated on a dry matter basis

For Peer Review

Table 3. The input data matrix for chemometric analysis (HCA and SRD)

Week	Non-modified Fibres (NMF)				Fibrex® Fibres (F)			Modified Fibres (MF)				
	Control1 (0%)	NMF-7%	NMF-9%	NMF-11%	Control2 (0%)	F-7%	F-9%	F-11%	Control3 (0%)	MF-7%	MF-9%	MF-11%
0	0.9025	0.6990	0.6466	0.5913	0.9253	0.2412	0.1725	0.1267	0.9020	1.9060	1.3310	1.3080
1	2.7123	1.5708	1.1530	1.0293	2.7126	0.4968	0.4309	0.2574	2.7130	0.3690	0.3640	1.0290
2	0.8737	0.7895	0.7358	0.6583	0.8737	0.8449	0.6360	0.6312	0.8740	0.8500	0.7510	0.6810
3	0.7464	0.6119	0.5115	0.4888	0.7464	0.5572	0.4888	0.3393	0.7460	1.0790	0.8360	0.5660
4	1.1425	1.0474	1.0021	0.9712	1.1425	0.6323	0.6156	0.6495	1.1420	0.5860	0.9530	0.9420
5	1.8139	0.9010	0.8511	0.7442	1.8139	1.6461	1.2560	1.5302	1.8140	1.7660	1.2570	1.1310
6	1.0972	0.9165	0.6833	0.7472	1.0972	0.6902	0.5854	0.7144	1.0970	2.1700	1.8090	1.0270