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**AUTHORS:** Jelena Filipović, Milan Ivkov, Milenko Košutić, Vladimir Filipović

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# Ratio of omega-6/omega-3 Fatty Acids of Spelt and Flaxseed Pasta and Consumer Acceptability

Jelena FILIPOVIĆ<sup>1</sup>, Milan IVKOV<sup>2,\*</sup>, Milenko KOŠUTIĆ<sup>1</sup>, Vladimir FILIPOVIĆ<sup>3</sup>

<sup>1</sup> Institute for Food Technology, University of Novi Sad, Bulevar cara Lazara 1, 21000 Novi Sad, Serbia

<sup>2</sup> Faculty of Science, Department of Geography, Tourism and Hotel Management, University of Novi Sad, Trg Dositeja Obradovića 3, 21000 Novi Sad, Serbia

<sup>3</sup> Faculty of Technology, University of Novi Sad, Bulevar cara Lazara 1, 21000 Novi Sad, Serbia

\*Corresponding author: Milan IVKOV, PhD, Email: ivkov.milan@gmail.com, Tel.: +381 21 4852842

## Abstract

This paper deals with the chemical composition and content of fatty acids in flaxseed and spelt flour. Ratio of essential fatty acids  $\omega$ -6/ $\omega$ -3 is also analysed in spelt pasta and pasta with 0%, 10% and 20% of flaxseed flour. Flaxseed flour has a better fatty acid profile than spelt flour, with low levels of saturated fat (approximately 8.99 g/100 g of flour ) and a high concentration of linolenic acid (57.20 g/100 g of flour) and lower content of linoleic acid (15.98 g/100 g of flour), as well as superior  $\omega$ -6/ $\omega$ -3 ratio that is 1:4. Flaxseed flour in pasta positively contributes to the essential fatty acids daily intake recommended by nutritionists and the improvement of  $\omega$ -6/ $\omega$ -3 ratio. Although new product deteriorate in texture quality, it will be acceptable for consumers who want to change their habits related to diet and enrich it with functional components.

**Keywords:** flaxseed; spelt; fatty acids;  $\omega$ -3/ $\omega$ -6 ratio; consumer acceptability

Flaxseed (*Linum usitatissimum* L.) is used in human nutrition for centuries because of its nutritional and health values. Flaxseed flour is used in the production of bakery and pasta products that have properties of functional foods. However, it should be taken into account that food products retain the technological and sensory quality despite the added flaxseed flour (BOJAT *et al.* 2000; PAYNE 2000; DRUSCH & MANNINO 2009; VILLENEUVE *et al.* 2013). Flaxseed contains important substances in its composition such as vitamins A, B and E, magnesium, calcium, zinc, selenium, phosphorus, and it is also an excellent source of fibres and one of the best sources of  $\omega$ -3 fatty acid and lignan (phytoestrogens with antioxidant effects). Furthermore, due to its composition, flaxseed has a special health benefits for female population such as reduction in the risk of occurrence of breast cancer (LOWCOCK *et al.* 2013) and menopausal symptoms (THOMPSON 2003), various cardiovascular and gastrointestinal diseases, diabetes and osteoporosis (VILLENEUVE *et al.* 2013; RUBILAR *et al.* 2010).  $\omega$ -3 is essential fatty acid that must be present in the food and ingested as the body cannot synthesize it. These fats are vital for human body especially for the normal growth, development and

44 normal functioning of the organism in general. Moreover, they play an important role in the  
45 prevention of cardiovascular diseases and reducing blood pressure. There is now a lot of data  
46 emphasizing the health benefits of consuming  $\omega$ -3 fats that some countries have established  
47 recommended intakes expressed as ratio of  $\omega$ -6/ $\omega$ -3 fatty acids (e.g. Canada 4:1–10:1)  
48 (IAFELICE *et al.* 2008). Such actions resulted in high consumer interest in food that contains  $\omega$ -3  
49 fatty acids (HERNANDEZ *et al.* 2011). In comparison to wheat grain (*Triticum vulgare*), spelt  
50 (*Triticum spelta*) has a better physical and mechanical properties. Spelt has a thicker  
51 layer/coat and fused chaff which protects it from insects, pesticides, field molds and their  
52 metabolites, it is more resistant against pathogenic microorganisms i.e. diseases. Spelt is  
53 recognized for good nutritional composition, higher content of proteins, lipids, vitamins and  
54 minerals compared to wheat grain (ABDEL-AAL *et al.* 1995; RUIBAL-MENDEIETA *et al.* 2005).  
55 Pasta is suitable for enhancement of eating plan because it is quick and easy to prepare, it is  
56 easily digestible food as well as a good source of carbohydrates, and it is one of the most  
57 widely consumed foods in the world (FILIPOVIĆ *et al.* 2000; FILIPOVIĆ *et al.* 2015). Therefore,  
58 pasta is selected as a model of the new functional product.  
59 The aim of this paper is to analyze the chemical composition and content of fatty acids in  
60 flaxseed and spelt flour, and to determine the contribution of flaxseed on the ratio of fatty  
61 acids ( $\omega$ -6/ $\omega$ -3) in the spelt pasta with the addition of flaxseed in the amounts of 10% and  
62 20%. Additionally, this paper presents the results of sensory analysis performed by trained  
63 evaluators and consumer acceptability of spelt pasta with flaxseed in regard to sensory  
64 properties.

65  
66

## 67 MATERIAL AND METHODS

68

### 69 Experimental work: Phase 1

70 In the experimental work for making pasta the following ingredients were used:  
71 • Spelt flour, grown in the year 2013 in Serbia in Bačko Gradište, purchased in a food store  
72 • Flaxseed "Imperial" variety (with high linolenic content) from organic production,  
73 purchased in an organic food store in Novi Sad

### 74 Basic chemical analyses

75 Basic chemical analyses (protein, starch, cellulose, reducing sugar and lipid) of flaxseed and  
76 wholemeal spelt flour were determined according to the official methods of AOAC (1990).

77 Pasta was made using the device "La Parmigiana D45" MAC 60 with a moisture content of  
78 31.5% during the test, length of crumbs production was 15 min (KALUĐERSKI & FILIPOVIĆ 1998).  
79 Flaxseed flour was added in amounts of 0%, 10% and 20% to replace the spelt flour.

80 The content of fatty acids was analyzed using the gas chromatography mass spectrometry  
81 instrument (Agilent Technologies, Palo Alto, CA, USA). Samples were prepared as described  
82 by VUJIĆ *et al.* (2012); trimethylsulfonium hydroxide (TMSH) 0.2 M in methanol was used as  
83 a derivatization reagent; temperature programs were: 50-130°C at 30°C/min and 130-300°C at  
84 10°C/min; injector temperature was 250°C; the flow of carrier gas (helium) was 0.8 mL/min,  
85 split ratio of 1:50 was used for the injection of 1  $\mu$ L of dissolved sample.

86

### 87 Quality of cooked pasta

88 Quality of pasta was evaluated in terms of cooking characteristics (volume increase and  
89 cooking loss). The method was described by KALUĐERSKI & FILIPOVIĆ (1998).

90

### 91 **Sensory quality: Phase 2**

92 Sensory analysis was conducted according to SRPS ISO 4121:2002 (2002). Sensory analysis –  
93 Methodology – Evaluation of food products by methods using scales, by panel of six trained  
94 evaluators. Evaluators identified descriptors, and scored sensory characteristics using 6 point  
95 scale (0 = unacceptable, 1 = bad, 2 = acceptable, 3 = good, 4 = very good, 5 = excellent  
96 quality parameter).

97 Additionally, stickiness of cooked pasta was also evaluated by the panel of six trained  
98 evaluators using numeric scores 0-10. High scores were allocated to pasta with smooth/  
99 unsticky surface (0 = unacceptable, 1 = extremely sticky, 2 = very much sticky, 3 =  
100 moderately sticky, 4 = slightly sticky, 5 = neither sticky nor smooth, 6 = slightly smooth, 7 =  
101 moderately smooth, 8 = very much smooth, 9 = extremely smooth, 10 = not sticky at all).

102 Descriptive statistical analyses for all obtained results were expressed as the mean ± standard  
103 deviation (SD), using StatSoft Statistica ver.10. Analysis of variance (ANOVA) was utilized  
104 to show relations between applied assays, while the following post-hoc Tukey's HSD test was  
105 evaluated for comparison of flour chemical composition, composition of fatty acids in flour  
106 and different formulations of pasta.

107

### 108 **Consumer acceptability: Phase 3**

109 The consumer acceptability study was performed by 137 inexperienced tasters. The  
110 consumers were asked to evaluate the following sensory properties of pasta with 0%, 10% and  
111 20% of flaxseed: appearance, colour, flavour, texture and overall acceptability using a 9-point  
112 Hedonic scale (1 = dislike extremely, 2 = dislike very much, 3 = dislike moderately, 4 =  
113 dislike slightly, 5 = neither like nor dislike, 6 = like slightly, 7 = like moderately, 8 = like very  
114 much, 9 = like extremely). The cooked pasta was served plain; the cooking method was  
115 described by KALUĐERSKI & FILIPOVIĆ (1998). The obtained scores were analyzed using  
116 ANOVA, processed in SPSS ver. 20.

117

118

## 119 **RESULTS AND DISCUSSION**

120

### 121 **Experimental work**

122 The chemical composition of flaxseed and spelt flour depends on plant variety, climate  
123 regions and growing conditions. In this experiment, flaxseed variety "Imperial" with high  
124 percent of linolenic acid is used (Table 2). Table 1 shows that flaxseed flour has a statistically  
125 significantly higher content of crude protein than spelt flour, which is consistent with other  
126 studies (PYLER & GORTON 2008). The content of starch in spelt flour is slightly lower compared  
127 to wholemeal wheat flour (PYLER & GORTON 2008); while the content of starch in flaxseed flour  
128 is statistically significantly lower than in spelt flour, which is on the other hand a  
129 characteristic of oilseeds (DIMIĆ 2005). The content of lipids in flaxseed flour is statistically  
130 significantly higher compared to wholemeal spelt flour. Spelt flour lipids consist mainly of  
131 triglycerides, phospholipids, lipoproteins and glycolipids (RUIBAL-MENDIETA *et al.* 2005). Apart  
132 from high lipid content, flaxseed flour also contains triglycerides and it is a main source of ω-

133 fatty acids i.e. linolenic acid (ALA), which makes 52% share of the total fatty acids (RUBILAR  
134 *et al.* 2010). Additionally, flaxseed flour is rich in cellulose, while the smallest difference  
135 between spelt and flaxseed is in total sugar content.

136

137

**Table 1.** Chemical composition of flaxseed and spelt flour

138

139 Flaxseed flour contains 47.2% less saturated fatty acids and palmitic acid content is  
140 statistically significantly lower in comparison to spelt flour. Additionally, flaxseed flour has a  
141 better nutritional composition of unsaturated fatty acids, it contains statistically significantly  
142 higher level of linolenic acid (57.2 g/100 g of flour) and it has statistically significantly lower  
143 level of linoleic acid (15.98 g/100g of flour) in respect of spelt flour (Table 2). This  
144 proportion of essential fatty acids in flaxseed improves the  $\omega$ -6/ $\omega$ -3 ratio (e.g. in flaxseed  
145 flour this ratio is 1:4 and in spelt flour it is 20:1) (Table 2). Modern and dynamic society and  
146 inadequate diet caused an imbalance in the  $\omega$ -6/ $\omega$ -3 ratio (from 30:1 to 10:1) in favour of the  
147  $\omega$ -6 (McMANUS *et al.* 2011). According to the recommendations of nutritionists  
148 (www.eufic.org), this ratio should range from 1:1 to 2:1. Therefore, it is necessary to improve  
149 the intake balance of  $\omega$ -3 compared to  $\omega$ -6 fatty acids. The recommended ratio can be  
150 achieved by adding flaxseed flour in the pasta because it is rich in  $\omega$ -3 fatty acids (Table 3).

151

152

**Table 2.** Composition of fatty acids in flaxseed flour and spelt flour

153

154 The chromatogram (Figure 1) clearly shows the difference in the content of fatty acids in spelt  
155 pasta and spelt pasta with addition of flaxseed flour in the amounts of 10% and 20% (400.000,  
156 1.400.000 and 7.500.000 units, respectively).

157

158

159

**Figure 1.** Chromatogram of liposolubile pasta extract with (1) 0%, (2) 10% and (3) 20% of  
160 flaxseed flour

161

162 The spelt pasta contains 0.16 g (per 100 g of pasta) of total fatty acids with the shares of  $\omega$ -6  
163 linoleic acid (0.096 g/100 g of pasta) and  $\omega$ -3 linolenic acid (0.0048g/100 g of pasta) (Table  
164 3). In the wholemeal spelt pasta  $\omega$ -6 fatty acids make a share of 60% while the  $\omega$ -3 fatty acids  
165 make a share of only 3%, which is consistent with the literature (ABDEL-AAL *et al.* 1995;  
166 FILIPOVIĆ *et al.* 2015), and the essential fatty acids ratio of  $\omega$ -6/ $\omega$ -3 is 20:1. The addition of  
167 flaxseed flour in spelt pasta in the quantities of 10% and 20% statistically significantly  
168 increases the share of  $\omega$ -3 fatty acids, which results in improved ratio of  $\omega$ -6/ $\omega$ -3 which is 6.7:  
169 1 and 1:1.2 respectively (Table 3). The International Society for the Study of Fatty Acids and  
170 Lipids (ISSFAL 2004) recommends dietary intake of 6.5 g/day of eicosapentaenoic acid (EPA)  
171 and docosahexaenoic acid (DHA). Moreover, a 100 g of pasta with 20% of flaxseed flour, as a  
172 daily food intake, provides a human organism with 5.9 g of  $\omega$ -3 fatty acids that are necessary  
173 for the normal functioning. This is in accordance with the nutritionists' recommendations  
174 while the ratio 1:1.2 of  $\omega$ -6/ $\omega$ -3 represents an ideal ratio of essential fatty acids (McMANUS *et*  
175 *al.* 2011).

176

177 **Table 3.** Fatty acids in spelt pasta with different shares of flaxseed flour

178

179 Quality of the cooked pasta is presented in Table 4. Volume increase is ability of starch to  
180 swell and this parameter indicates that there were statistically significant differences between  
181 pastas with flaxseed (0% and 10%) and pasta with 20% of flaxseed. Cooking loss is a  
182 parameter of the cooked pasta quality and increases with addition of flaxseed. This parameter  
183 is satisfactory, because it does not make an impression of a creamy product when chewing,  
184 which is for consumers a very important sensory property. Moreover, *SISSONS et al.* (2012)  
185 state that for high quality pastas, this loss should not exceed 7-8% of the dry matter. The fact  
186 that both pastas (with 10% and 20% of flaxseed) do not exceed 8% limit, it clasifies them as a  
187 high quality pastas in regards to cooking loss values.

188

189 **Table 4.** Quality of the cooked pasta with flaxseed

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191

192 **Sensory analysis by trained evaluators**

193

194 Figure 2 presents the results of descriptive sensory analysis of pasta with different quantities  
195 of flaxseed flour. As expected, the addition of flaxseed flour strongly affected evaluated  
196 sensory properties, which is in accordance with other studies (*HERNANDEZ BARROS FUCHS* 2013;  
197 *ALPASLAN & HAYTA* 2006; *ALIANI et al.* 2012). The same figure further shows that flaxseed  
198 decreases appearance and flavour scores (the highest descriptor 5 - excellent was in pasta with  
199 0% of flaxseed and the lowest descriptor 3- good was in pasta with 20% of flaxseed). Pasta  
200 with 10% and 20% of flaxseed flour has actually a flavour "like flaxseed", which is different  
201 from pasta with 0% of flaxseed flour. Furthermore, the results suggest that addition of  
202 flaxseed (10% and 20%) affects descriptor value of colour (3 - good), making it more  
203 intensive. Descriptor values for texture decreased with addition of 10% and 20% of flaxseed  
204 (to descriptor 3 - good and descriptor 2 - acceptable quality parameter values, respectively)  
205 which indicates that flaxseed had strong influence on pasta texture. However, texture quality  
206 still remains in acceptable range. Pasta with flaxseed flour has decreased texture  
207 (fracturability) and appearance (smoothness) parameters but it has improved functional  
208 properties compared to pasta with 0% of flaxseed flour. These products are mainly designed  
209 for consumers interested in functional foods and those who are willing to improve  $\omega$ -6/ $\omega$ -3  
ratio in their diet.

210

211 The results of a stickiness evaluation are also presented in Table 4. It can be concluded that  
212 statistically different stickiness was experienced for each pasta with flaxseed (10% - very  
213 much smooth and 20% - moderately smooth) and pasta with 0% of flaxseed (extremely  
214 smooth), which indicated that quantity of flaxseed significantly influenced stickiness. Although  
215 the results presented in Table 4 indicated that pasta with addition of 20% of flaxseed has  
216 lower quality of the final product compared to pasta with 0% of flaxseed, this product still  
retains the quality properties which should be acceptable for consumers.

217

218 **Figure 2.** Sensory analysis of pasta with different quantity of flaxseed

219

220 **Consumer acceptability**

221 The results of pasta evaluation by consumers (Table 5) are in a line with the results of trained  
222 evaluators. Table 5 shows that for all evaluated sensory properties, pasta with 20% of flaxseed  
223 was rated lowest (5.03 to 5.51; “neither like nor dislike” and “like slightly”) compared to  
224 pasta with 10% of flaxseed (6.21 to 6.71; “like slightly” and “like moderately”) and pasta with  
225 0% of flaxseed (8.11 to 8.38; “like very much”) that consumers are accustomed to.  
226 Pasta with flaxseed has worse sensory quality but the stickiness of cooked pasta with flaxseed  
227 is good and makes it acceptable for eating (Table 4). Despite all nutritious and healthy  
228 alternatives that flaxseed offers to consumers, the addition of flaxseed flour in foods can  
229 negatively affect the acceptability of the product, particularly because of the flavour.  
230 Specifically, pasta with 20% of flaxseed obtained the lowest score among the samples (5.03)  
231 in regard to flavour. This is consistent with the study conducted by RAMCHARITAR *et al.* (2005)  
232 where addition of flaxseed (11.6%) to muffin formulations also resulted in a lower consumer  
233 acceptability of the product. Similarly, in other studies it is concluded that addition of  
234 flaxseed in amount over 10% negatively affects sensory acceptance of croquettes (HERNANDEZ  
235 BARROS FUCHS 2013), bread (ALPASLAN & HAYTA 2006) and bagels (ALIANI *et al.* 2012).

236

237 **Table 5.** Evaluated sensory properties and overall acceptability of spelt pasta with flaxseed

238

239 When considering consumer preferences for pasta sensory properties (e.g. texture) it must be  
240 taken into account that those preferences are not universal and vary across the  
241 countries/cultures (KILCAST 2004), as well as pasta eating habits (MARTI 2016). Also, it is shown  
242 that younger consumers prefer firmer textural properties while older consumers are more  
243 content with soft pastas (KILCAST 2004). Based on this fact and the obtained scores for overall  
244 acceptability of 10% and 20% flaxseed pasta (“like moderately” and “like slightly”,  
245 respectively), it can be expected that pasta with flaxseed will be accepted by a certain group  
246 of consumers.

247 Additionally, it should be highlighted that consumers tried plain cooked pasta, without any  
248 sauces, dressings or seasonings. Since pasta meal is usually prepared in a combination with  
249 various food ingredients of the dominant flavour (e.g. tomato sauce), the obtained sensory  
250 quality scores make a good starting point for a new functional product.

251

252

## 253 CONCLUSION

254

255

256 Based on the results of the chemical composition, flaxseed flour is chemically different from  
257 wholemeal spelt flour and as an addition it can serve to adjust deficit of protein or cellulose in  
258 spelt products. Flaxseed flour contains statistically significantly less saturated fatty acids, more  
259 linolenic ( $\omega$ -3) and less linoleic acid ( $\omega$ -6) in comparison to spelt flour. Flaxseed flour has a  
260 favourable balance of essential fatty acids  $\omega$ -6/ $\omega$ -3, which is 1:4, while this ratio in  
261 wholemeal spelt flour is 20:1. The addition of flaxseed flour in spelt pasta in the quantities of  
262 10% and 20% significantly increases the share of  $\omega$ -3 fatty acids, which results in improved  
263 ratio of  $\omega$ -6/ $\omega$ -3 (6.7:1 and 1:1.2). Daily intake of 100 g of pasta with 20% of flaxseed  
264 satisfies daily needs of  $\omega$ -3 essential fatty acids (5.9 g) that is recommended by ISSFAL.

265 This research points out that flaxseed flour could be technically used for production of  
266 functional pasta product and that sensory characteristics are within consumer acceptability  
267 range. Although pasta with flaxseed differs in terms of sensory quality from conventional  
268 pasta consumers are accustomed to, it certainly makes a healthier option. In that regard,  
269 further research should examine consumers' attitudes towards healthfulness of functional  
270 pasta product.  
271 Lastly, further technological and sensory improvements are necessary, and that makes a  
272 challenge for pasta technologists.

273  
274

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276

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279  
280

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354 **Table 1.** Chemical composition of flaxseed and spelt flour

355

Chemical composition	Flour	
	Flaxseed	Spelt
Protein content (% d.m.)	23.08±0.21 <sup>a</sup>	14.6±0.18 <sup>b</sup>
Starch content (% d.m.)	5.71 ±0.34 <sup>a</sup>	61.48 ±0.72 <sup>b</sup>
Cellulose content (% d.m.)	11.48±0.13 <sup>a</sup>	2.38±0.09 <sup>b</sup>
Reducing sugars content (% d.m.)	1.25±0.08 <sup>a</sup>	1.68±0.10 <sup>b</sup>
Lipid content (% d.m.)	47.56 ±0.47 <sup>a</sup>	3.54 ±0.21 <sup>b</sup>

356 d.m- dry matter

357 The results are presented as mean±SD; different letter within the same row indicate  
 358 significant differences (p <0.05), according to Tukey's test, number of repetitions: n=3.

359

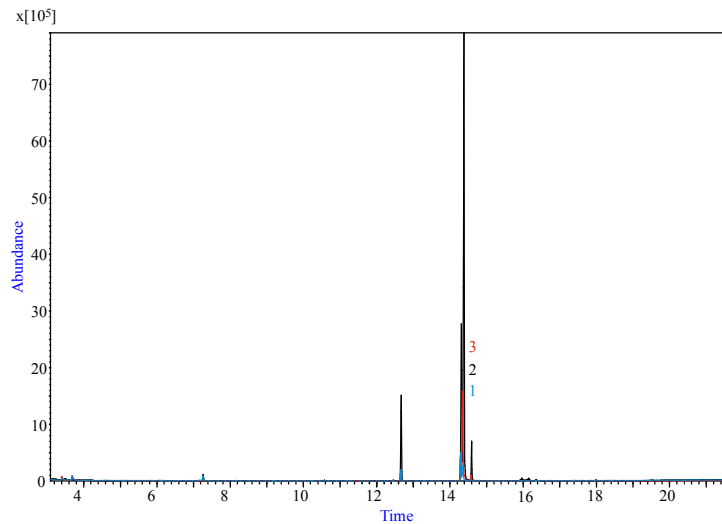
360 **Table 2.** Composition of fatty acids in flaxseed flour and spelt flour

	Flour	
	Flaxseed	Spelt
Saturated fatty acid (g /100 g of flour)	8,99±0,25 <sup>a</sup>	19,03±0,40 <sup>b</sup>
C 16:0, palmitic acid (g /100 g of flour )	5,03±0,21 <sup>a</sup>	18,21±0,38 <sup>b</sup>
C 18:0, stearic acid (g/100 g of flour)	4,11±0,09 <sup>a</sup>	1,09±0,02 <sup>b</sup>
Monounsaturated fatty acid (g/100 g of flour)	18,09±0,31 <sup>a</sup>	15,95±0,21 <sup>b</sup>
C 1:18 oleic acid (g/100 g of flour)	16,12±0,29 <sup>a</sup>	15,20±0,19 <sup>b</sup>
Polyunsaturated fatty acid (g/100 g of flour)	72,89±0,47 <sup>a</sup>	64,79±0,39 <sup>b</sup>
C 18:2N-6 linoleic acid (ω-6) (g/100 g of flour)	15,98±0,28 <sup>a</sup>	60,09±0,32 <sup>b</sup>
C 18:3N-3 linolenic (ω-3) (g/100 g of flour)	57,20±0,41 <sup>a</sup>	3,08±0,05 <sup>b</sup>
ω6/ω3 ratio	1:3.6	20:1

361 The results are presented as mean±SD; different letter within the same row indicate  
 362 significant differences (p <0.05), according to Tukey's test, number of repetitions: n=3

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366 **Figure 1.** Chromatogram of liposoluble pasta extract with (1) 0%, (2) 10% and (3) 20% of  
 367 flaxseed flour

368

369 **Table 3.** Fatty acids in pasta with different shares of flaxseed flour

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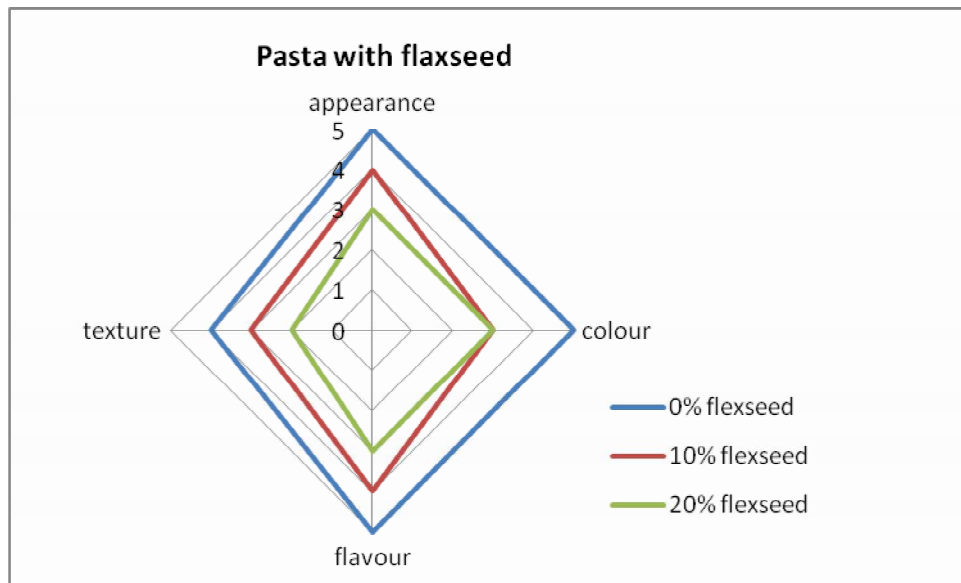
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Fatty acids	Spelt pasta with flaxseed (%)		
	0 (%)	10 (%)	20 (%)
Fatty acids content (g)	0.16±0.05 <sup>a</sup>	1.2±0.14 <sup>b</sup>	9.5±0.21 <sup>c</sup>
C 18:2N-6. linoleic acid (ω-6) (g)	0.096±0.010 <sup>a</sup>	0.67±0.09 <sup>b</sup>	4.9±0.20 <sup>c</sup>
C 18:3N-3 linolenic (ω-3) (g)	0.0048±0.001 <sup>a</sup>	0.10±0.03 <sup>b</sup>	5.9±0.13 <sup>c</sup>
ω6/ω3	20:1	6.7:1	1:1.2

377 The results are presented as mean±SD; different letter within the same row indicate  
 378 significant differences ( $p < 0.05$ ), according to Tukey's test, number of repetitions: n=3

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381 **Figure 2.** Sensory analysis of pasta with different quantity of flaxseed

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384 Table 4. Evaluated sensory properties and overall acceptability of spelt pasta with flaxseed

Evaluated properties M (SD)	Spelt pasta with flaxseed (%)		
	0 (%)	10 (%)	20 (%)
Appearance	8.2409 (1.04688)	6.7153 (1.25410)	5.4453 (0.98458)
Colour	8.1168 (0.79581)	6.6423 (0.94509)	5.2701 (0.85323)
Flavour	8.3869 (0.75972)	6.4161 (0.88818)	5.2044 (0.54420)
Texture	8.2993 (0.77994)	6.2190 (0.70414)	5.0365 (0.67963)
Overall acceptability	8.3650 (0.73641)	6.5255 (1.05775)	5.2555 (0.72790)

385

386 Table 5. Quality of cooked pasta with flaxseed

	Spelt pasta with flaxseed (%)		
	0 (%)	10 (%)	20 (%)
Volume increase $\alpha$ (%)	3,51±0,41 <sup>a</sup>	2,92±0,24 <sup>a</sup>	2,75±0,40 <sup>b</sup>
Cooking loss R (% d.m.)	5,0±0,57 <sup>a</sup>	7,80±0,73 <sup>b</sup>	6,30±0,38 <sup>c</sup>
Stickiness*	9,0±0,77 <sup>a</sup>	8,0±0,68 <sup>a</sup>	7,0±0,87 <sup>b</sup>

387 d.m- dry matter

388 \*sensor testing, minimum score is 1, maximum score is 10

389 The results are presented as mean±SD; different letter within the same row indicate  
390 significant differences ( $p < 0.05$ ), according to Tukey's test, number of repetitions: n=3